

## **Procedure 6.6 - Unit does not Mechanically Operate Freely/Quietly**

1. On C846 version 1 units, set the on/off switch in the off position.
2. Remove both covers per Procedure 7.1, steps 2-7.
3. If the unit is noisy, skip to step 8. If the unit does not turn freely continue with step 4.
4. Remove the primary drive belt per Procedure 7.15.
5. Remove the secondary drive belt per procedure 7.16.
6. Turn the primary pulley, secondary pulley, idler pulley and alternator or generator by hand to determine which part is not turning freely.
7. Replace the necessary part(s) by following the appropriate procedure in Section Seven.
8. Operate the unit and listen to the noise generated. The noise will be produced by one of the following parts: primary pulley bearings, secondary pulley bearings, idler pulley or alternator.
9. Replace the necessary part(s) by following the appropriate procedure in Section Seven.